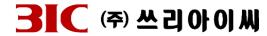


Integrated Power Plant Monitoring & Analysis System (iPMA)

June 2020





Patent Registered

Patent Title:

Integrated Monitoring & Analysis System for Power Generation and Transmission System

특허증

CERTIFICATE OF PATENT

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위의 발명은 「특허법」에 따라 특허등록원부에 등록되었음을 증명합니다.

This is to certify that, in accordance with the Patent Act, a patent for the invention has been registered at the Korean Intellectual Property Office.



특허청

Korean Intellectual Property Office

2019년 12월 10일



특허청장

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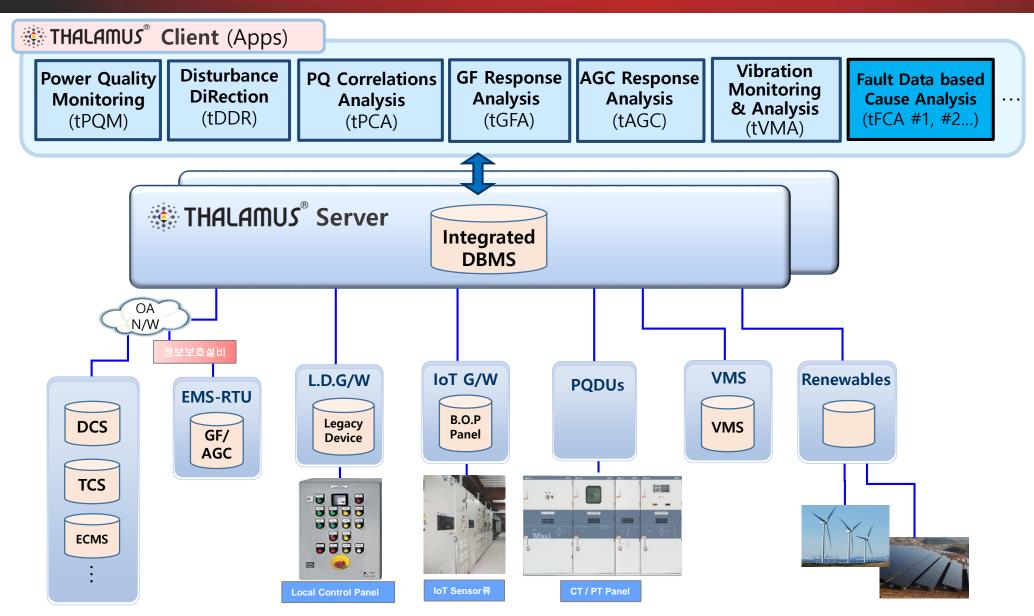
1. iPMA Overview

<u>Big Data Platform</u> based integrated Monitoring & Analysis System for Power Plant

- ✓ Building integrated DB by aggregating data from TCS/DCS/ECMS/VMS etc.
- ✓ In-house Power Quality Monitoring, Data Gathering & Analysis
 - → Fault Cause Analysis by analyzing Event/Fault Correlations
 - **→** Disturbance Direction Analysis
 - → Taking Proactive Measures by identifying signs of abnormalities in advance
- ✓ GF / AGC Response History Analysis
- ✓ Facility Vibration Monitoring & Cause Analysis
- ✓ Building Integrated DB & analyzing Correlations for Renewable Energies (Wind, PV, etc.)



2. iPMS Configuration



3. Platform: THALAMUS main feature (1)

- ✓ Software Platform «brick set»
- ✓ Cross Platform & Cross Database Architecture
- ✓ Device and data source connectivity
 - Multiprotocol vendor-agnostic
 - Device Drivers, DDK, Agents
- ✓ Unified Data Model
 - Every Device and System Objects are linked using common interface
- ✓ Development and Integration



* THALAMUS Device Drivers (examples of supported protocols)



and more...



3. Platform: THALAMUS main feature (2)

✓ System Architecture

- Modular & Scalable
- Secure HA (High Availability) via Failover Clustering
- Support Distributed Architecture
 - → Enable Load Balancing & Multi-tier Deployment

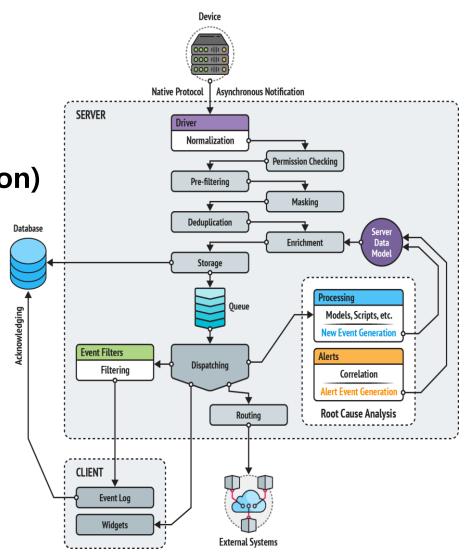
✓ Performance

- Support 100k devices and 5~10 million metrics per Server
- Update 10 billion events/values per day
- Store 100k~500k events per Server/sec
- Unlimted Scalability via Muti-tier Distributed Architecture

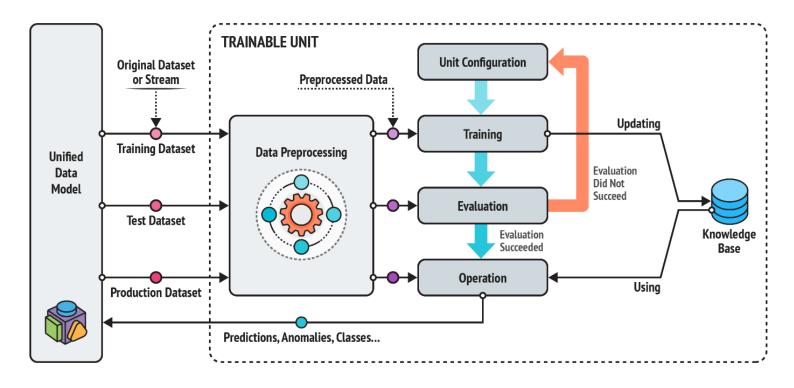


Event Processing Steps

- ✓ Event filtering
- ✓ Event aggregation (de-duplication)
- ✓ Event masking
- ✓ Event Correlation
- ✓ Root cause analysis



* THALAMUS Machine Learning (ML)



- Supervised Training-based
- Dozens of algorithms built-in: linear / logic regressions, decision trees, neural networks, SVM, naive Bayes classifier, etc.
- → Prediction, Classification, Anomaly Detection



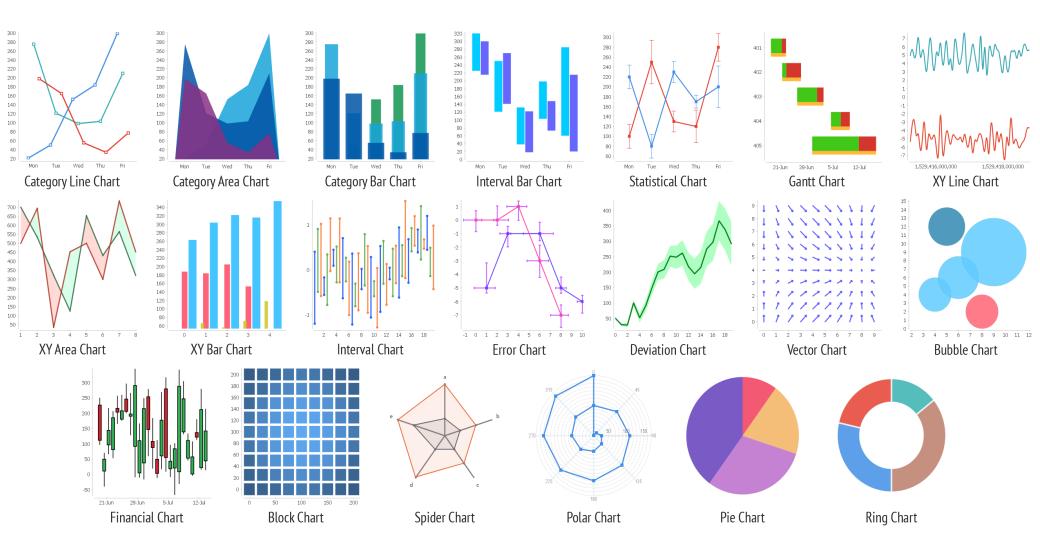
3. Platform: Data Visualization (Widgets & Dashboards)







3. Platform: Data Visualization (Chart / Diagram)





4. Application : Screen (example)



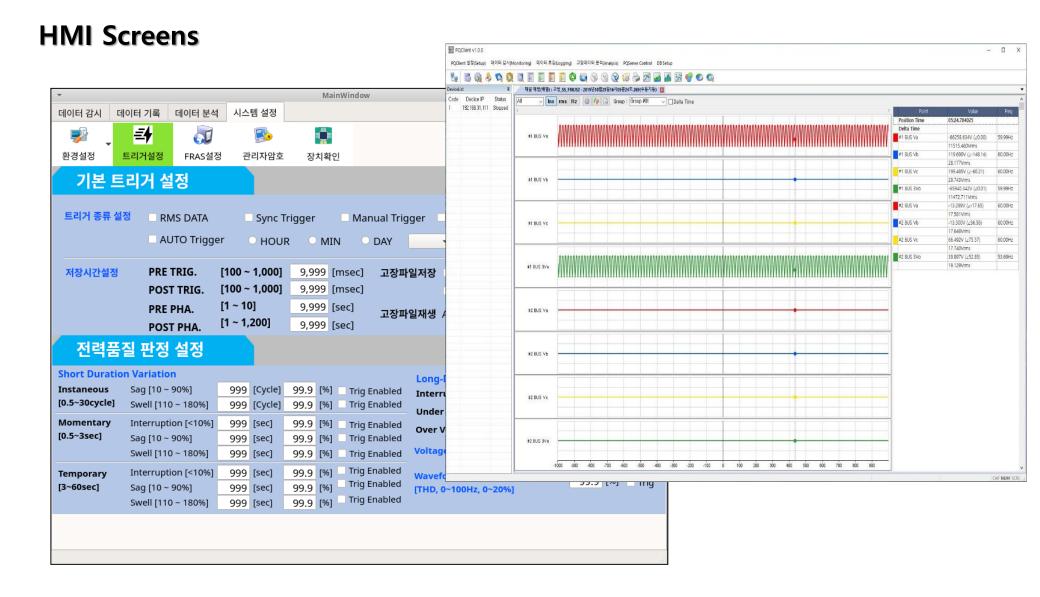


4. Application: 1 Power Quality Status Monitoring (tPQM)

Major Features

- ✓ Detect Power Quality across Power Generation System & Points of Interconnection w/ Transmission Systems
 - → Monitor & Analyze Power Quality Status in & out of Power Plant
- ✓ Gather Data via PQDU which supports 256 sampling/cycle (15,360 Hz)
 - → Provide accurate PQ status
 - → Detect real-time Harmonics
- ✓ Measure & Monitor PQ over Exciters and Control Power within Power Plant
 - → Identify Power Quality Degradation factors in the Power Plant

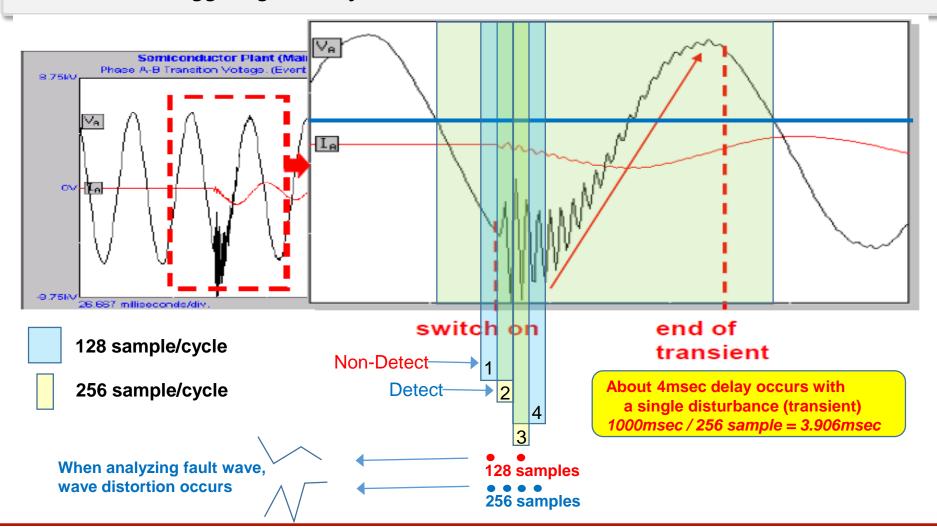
4. Application: 1 Power Quality Status Monitoring (tPQM)





* PQDU (Power Quality Detection Unit)

- ✓ Higher speed 256 sampling over 128 sampling
 - → Accurate Triggering & Analysis



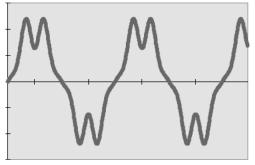


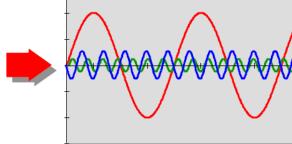
* Real-time Harmonics Detection Algorithm Applied

Harmonics



- Current sine wave
- Linear Load
- Distorted Current
- Non-linear Load

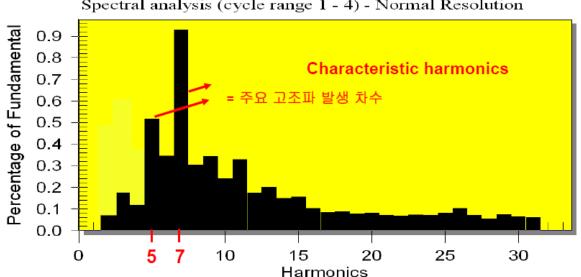




- Distorted Current

Phase A-B Voltage

Spectral analysis (cycle range 1 - 4) - Normal Resolution

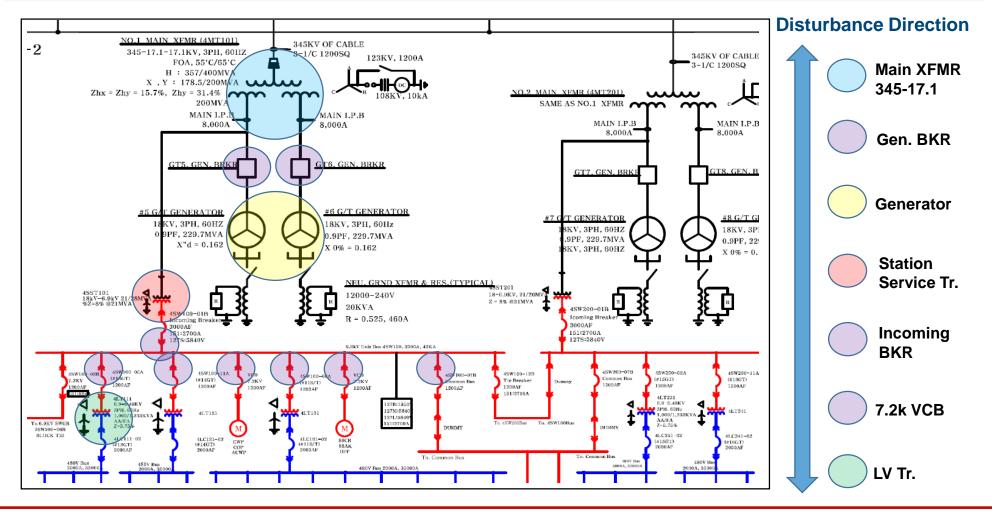


Analyze as individual harmonics

- Large 1st Harmonics
- Small 5th Harmonics
- Smaller 7th Harmonics

4. Application: ② Disturbance Direction (tDDR)

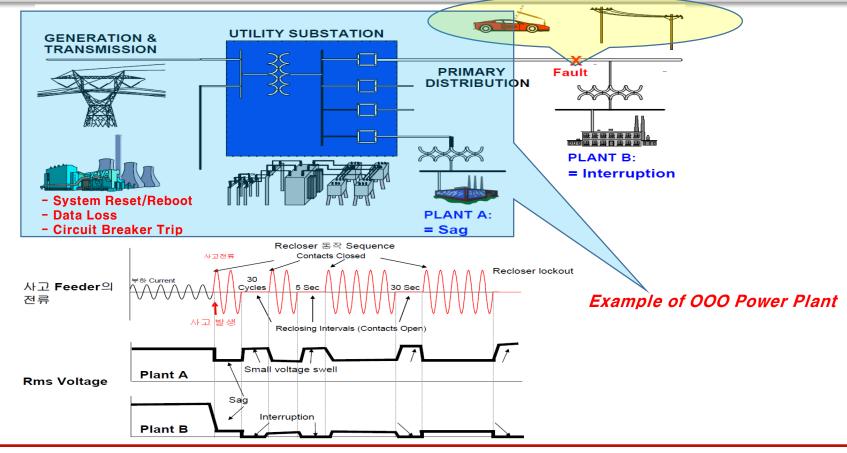
 ✓ Show Disturbance Direction on SLD (downstream or upstream) when trouble occurs due to disturbance → Point of trouble, Cause and Responsibility can be Identified





4. Application: 3 Power Quality Correlations Analysis (tPCA)

- ✓ Data Pattern Analysis when fault occurs over Transmission/Distribution System
 - → Correlations Analysis between ECMS Data (CB Trip, Relay Trip) & PQDU Data
- ✓ PQDU Data Trend Analysis → Analyze impact of the disturbance onto Gen. System in Power Plant
- ✓ Fault Prediction with Correlations Analysis and Threshold Value Setting





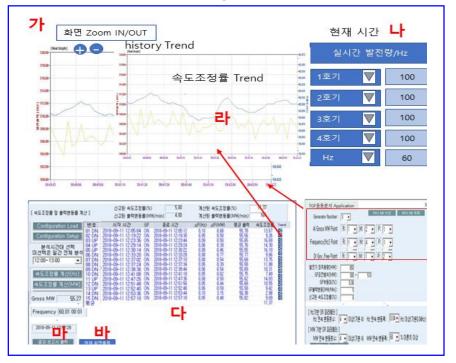
4. Application: 4 GF Response Analysis (tGFA)

- ✓ Apply GF response analysis algorithm which is same as that is used by KPX
- Calculate GF Droop Rate of the Turbine being operated
- Provide comparison/analysis report between data submitted to KPX and value calculated

< Trend Chart on GF Droop Rate >



< Condition Setting for Trend Chart >



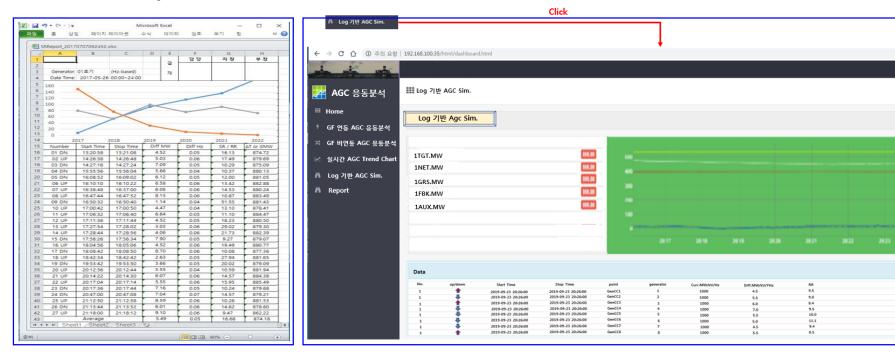


4. Application: (5) AGC Response Analysis (tAGC)

- ✓ Apply AGC response analysis algorithm which is same as that is used by KPX
- Calculate AGC Ramp Up/Down Rate of the Turbine being operated
- Provide comparison/analysis report between data submitted to KPX and value calculated

< Report >

< AGC Simulator Screen >

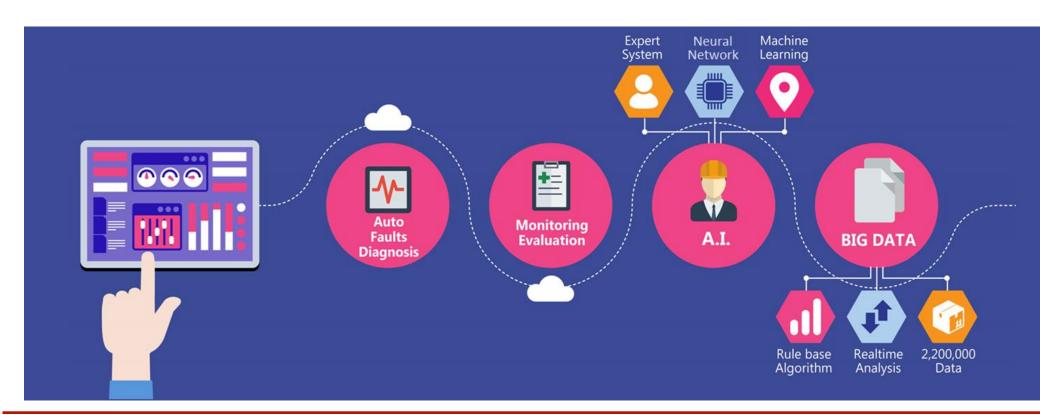




Report

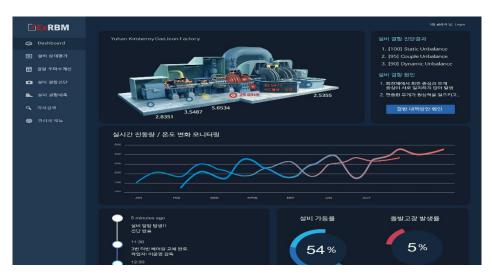
4. Application: 6 Vibration Monitoring & Analysis (tVMA)

- ✓ Optimal Management Solution enabling Preventive Maintenance of Facilities
- ✓ Apply A.I. based on Big Data collected from 640 on-site facilities (Fault Analysis, Pattern Data...)
- ✓ Enable locating early-stage fault(s) of facilities w/o experts
- ✓ Easy system implementation by interfacing w/ legacy systems

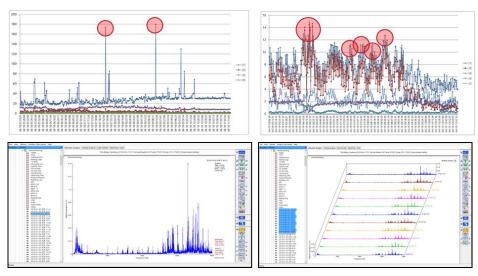




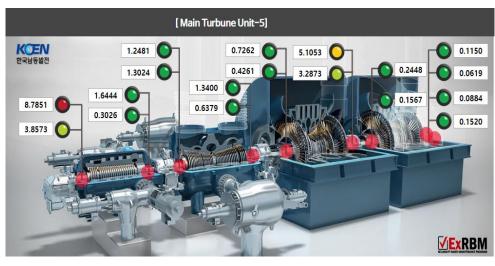
4. Application: 6 Vibration Monitoring & Analysis (tVMA)



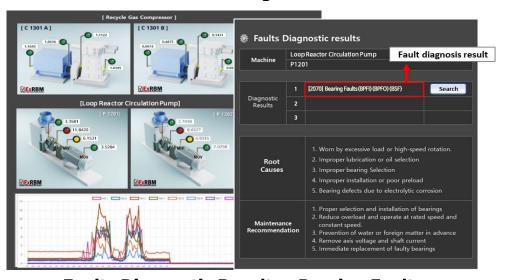
Prediction Maintenance System for Power Plant



Actual Data & FFT analyze



Real Time Monitoring for Main Turbine



Faults Diagnostic Results: Bearing Faults

